

series 600 fixed
nail on window



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installation instructions





installation instructions

follow instructions pertaining to configuration you are installing

1. Verify window is the correct unit # marked on the opening.
2. Verify window is the correct size.
3. Remove stops from jambs. Drill a $\frac{3}{16}$ " hole in stop track. Countersink until top of screw will not interfere with replacement of the stop.
4. Apply a one-finger bead of butyl to the nail-on buck.
5. Place window in the opening; use cedar shims to hold in place.
6. Center unit in the opening making sure reveals are equal.
7. Anchor nail-on fins using self-tapping screws.
8. Shim window above or below all anchor points.
9. Verify the unit is plumb and level; use shims if adjustments are necessary.
10. Secure sides with appropriate length of screws.
11. Windows need to be anchored every 18 to 24 inches.
12. Double-check the unit for plumb and level.

Note: If window sits on concrete, you must lay a two-finger bead of butyl on the slab under glazing leg. When window is secured seal backside of frame to concrete.